

Safe Operating Procedure

Cropper



PERSONAL SAFETY:



PRE OPERATIONAL SAFETY CHECKS:

- Ensure work area (including around the cropper and rollers) is free of trip hazards;
- Ensure all guarding is in place and secured;
- Locate 'Emergency Stop' prior to use;
- Ensure work area is free of scrap metal and tools;
- Locate and familiarise yourself with the information plate;
- Perform a prestart check.

POTENTIAL HAZARDS:

- Moving parts;
- Dropped and moving objects;
- Projectiles;
- Pinch and crush points;
- Stored energy;
- Cuts and abrasions;
- Manual Handling;
- Noise;
- Exertion and strain injury.

OPERATIONAL SAFETY PRACTICES (CONTROLS):

- Set guard to appropriating height for the job;
- Chock work if necessary to ensure limit work movement;
- Utilise Overhead Crane and team lifts when loading the rollers;
- Ensure feed is correctly aligned;
- Power off with black button when making adjustments;
- Riggers gloves to be worn when handling objects/materials;
- Apply oil to hole -punch where necessary;
- Exercise care when handling rough or sharp objects;
- Check alignment and stability of work before applying ram;
- Perform a 360 check of cropper before applying ram;
- Ensure waste receptacle is in place to catch steel;
- Ensure power is of when making adjustments.

HOUSEKEEPING:

- Isolate and lock out power supply during maintenance;
- Leave the work area in a safe, clean, and tidy condition.