# **Safe Operating Procedure**

## **Power Saw**



#### **PERSONAL SAFETY**









## PRE OPERATIONAL SAFETY CHECKS:

- Ensure work area (including around saw and rollers) is free of trip hazards;
- Ensure all guarding is in place and secured;
- Ensure work area is free of scrap metal and tools;
- Perform a prestart check (check coolant level);
- Ensure the saw is operated on an RCD protected circuit;
- Check leads and RCD's have been tested and tagged.

#### **POTENTIAL HAZARDS:**

- Moving parts;
- Dropped and moving objects;
- Eye injuries;
- · Stored energy;
- Cuts and abrasions;
- Manual Handling;
- Noise;
- Exertion and strain injury;
- Electricity.

# **OPERATIONAL SAFETY PRACTICES (CONTROLS):**

- Use Overhead Crane / team lifts when loading steel to be cut;
- Before operation ensure work area is clear of other personnel;
- Ensure work is properly clamped;
- Familiarise with operation controls;
- Choose appropriate cutting speed for the job;
- Keep cutting guide clear of debris;
- Beware of sharp edges when handling cut steel;
- Ensure blade has come to a complete stop before making adjustments;
- Ensure there is adequate coolant.

### **HOUSEKEEPING:**

- Disconnect the plug from the power source and bring the machine to a complete standstill before storing;
- Leave the work area in a safe, clean, & tidy condition.

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